









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,

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## **CERTIFICATE OF ANALYSIS**

Analysis Date: Feb 2023 Re-test Date: Jan 2026

### **Product Name: Clavulanate Potassium EP Impurity M**

## **Identification:**

Chemical Name: 2,2'-Oxybis(N,N-dimethylethan-1-amine)

Synonyms : NA

CAS Number : 3033-62-3

CAT Number : CP-C24013

Molecular Formula : C8H20N2O

Molecular Weight : 160.26

Batch Number : CHEM-CLA-M

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is

mention in the COA

### **Analytical Information:**

Sr. No.	Test	Result
1)	Description	Colorless Liquid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By GC	99.83%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



# **Prepared and Reviewed By**

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Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By** 



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.