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## CERTIFICATE OF ANALYSIS

Analysis Date:

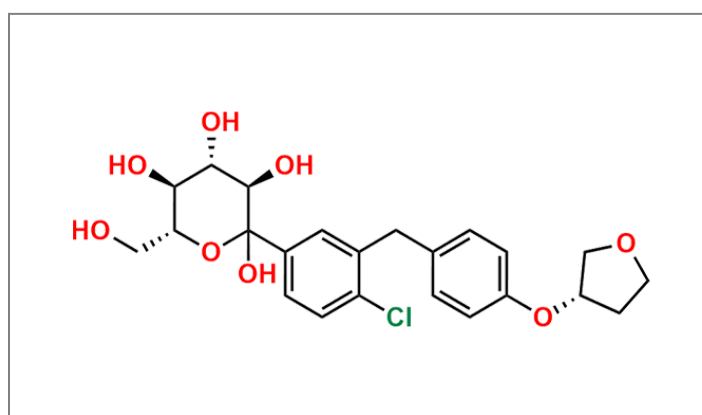
Re-test Date:

**Product Name: Empagliflozin Hydroxy Impurity**

### Identification:

Chemical Name: (3R,4S,5S,6R)-2-(4-Chloro-3-(4-(((S)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-2,3,4,5-tetraol

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E7018  
Molecular Formula : C<sub>23</sub>H<sub>27</sub>ClO<sub>8</sub>  
Molecular Weight : 466.91



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.