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CERTIFICATE OF ANALYSIS

Analysis Date:

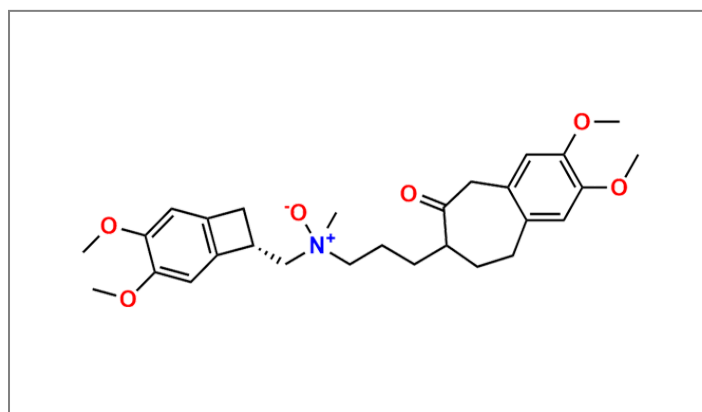
Re-test Date:

Product Name: Ivabradine 12-N Oxide Impurity

Identification:

Chemical Name: 3-(2,3-Dimethoxy-6-oxo-6,7,8,9-tetrahydro-5H-benzo[7]annulen-7-yl)-N-(((S)-3,4-dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)-N-methylpropan-1-amine oxide

Synonyms : NA
CAS Number : NA
CAT Number : CP-I11014
Molecular Formula : C₂₈H₃₇NO₆
Molecular Weight : 483.61



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.