Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

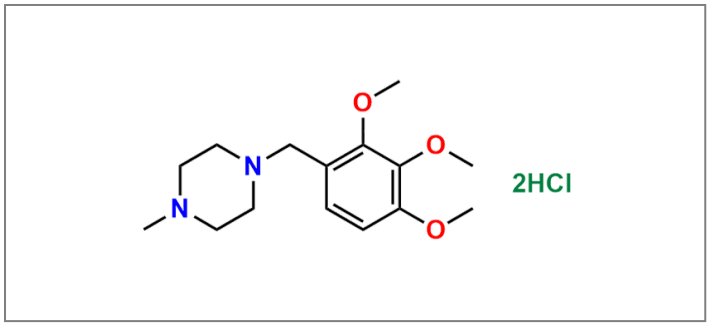
Analysis Date: Feb 2024 Re-test Date: Jan 2027

Product Name: Trimetazidine EP Impurity I

Identification:

Chemical Name: 1-Methyl-4-(2,3,4-trimethoxybenzyl)piperazine dihydrochloride (as per EP)

Synonyms	:	N-methyltrimetazidine (EP)
CAS Number	:	53960-20-6
CAT Number	:	CP-T12009
Molecular Formula	:	C15H24N2O3 : 2HCl
Molecular Weight	:	280.37 : 2(36.5)
Batch Number	:	CP-TRI-I-0224
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	94.44%
5)	1HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.