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CERTIFICATE OF ANALYSIS

Analysis Date:

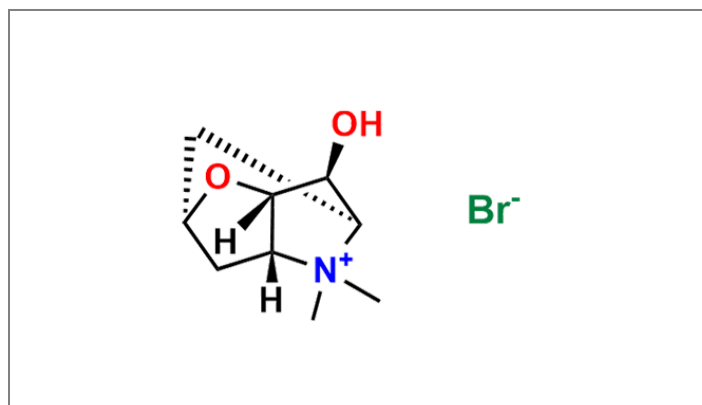
Re-test Date:

Product Name: Tiotropium EP Impurity H

Identification:

Chemical Name: (1s,3RS,4RS,5RS,7SR)-4-hydroxy-6,6-dimethyl-2-oxa-6-azatricyclo[3.3.1.0^{3,7}]nonan-6-ium bromide

Synonyms : NA
CAS Number : 845870-40-8
CAT Number : CP-T22008
Molecular Formula : C₉H₁₆NO₂ : Br
Molecular Weight : 170.23 : 79.9



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.