

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,  
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank  
Navi Mumbai 410208, MH, INDIA. Email- [info@chemicea.com](mailto:info@chemicea.com) Mob- +91 9284897978

### CERTIFICATE OF ANALYSIS

Analysis Date:

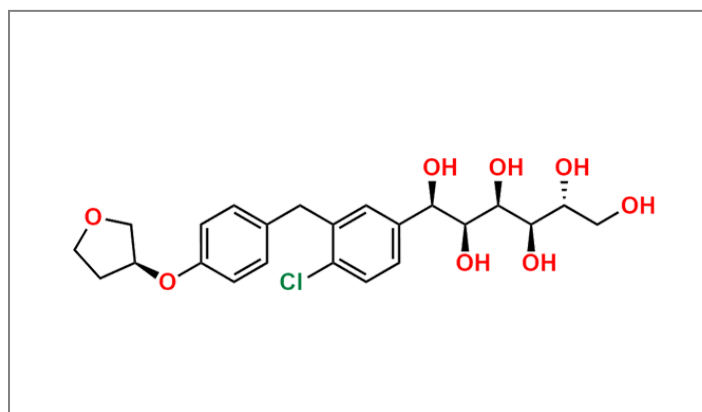
Re-test Date:

**Product Name: (1R)-1,5-Dihydroxyempagliflozin**

#### Identification:

Chemical Name: (1R,2S,3R,4R,5R)-1-(4-chloro-3-(4-(((S)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)hexane-1,2,3,4,5,6-hexaol

Synonyms : NA  
CAS Number : 1620758-34-0  
CAT Number : CP-E7038  
Molecular Formula : C<sub>23</sub>H<sub>29</sub>ClO<sub>8</sub>  
Molecular Weight : 468.93



#### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.