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CERTIFICATE OF ANALYSIS

Analysis Date:

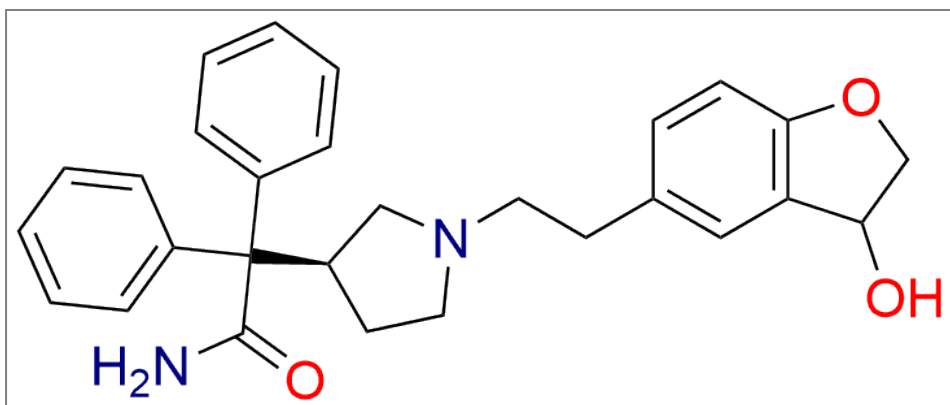
Re-test Date:

Product Name: Darifenacin 3-Hydroxy Impurity

Identification:

Chemical Name: 2-{1-[2-(2,3-Dihydro-3-hydroxy-5-benzofuranyl)ethyl]-pyrrolidin-3(S)-yl}-2,2-diphenyl-acetamide

Synonyms : 3-Hydroxy
Darifenacin
CAS Number : 206048-82-0
CAT Number : CP-D11008
Molecular Formula : C₂₈H₃₀N₂O₃
Molecular Weight : 442.6



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.