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CERTIFICATE OF ANALYSIS

Analysis Date:

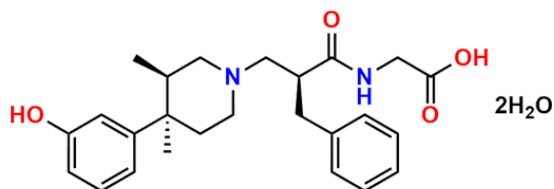
Re-test Date:

Product Name: Alvimopan Dihydrate (In House Standard)

Identification:

Chemical Name: ((S)-2-Benzyl-3-((3R,4R)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoyl)glycine dihydrate

Synonyms : NA
CAS Number : 170098-38-1
CAT Number : CP-A127007
Molecular Formula : C₂₅H₃₂N₂O₄ : 2(H₂O)
Molecular Weight : 424.5 : 2(18.0)



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>98%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.