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CERTIFICATE OF ANALYSIS

Analysis Date:

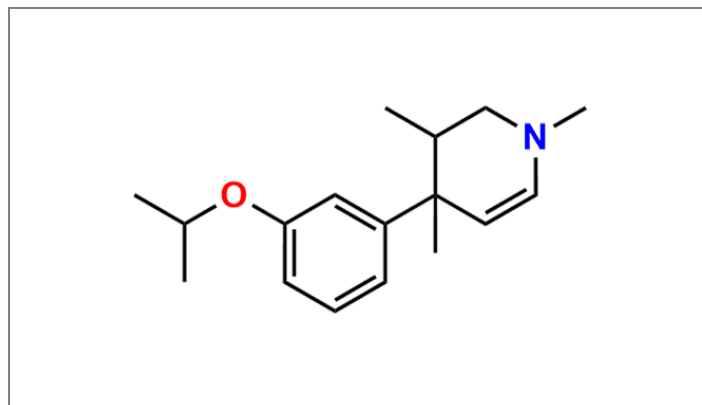
Re-test Date:

Product Name: Alvimopan Impurity 18

Identification:

Chemical Name: 4-(3-Isopropoxyphenyl)-1,3,4-trimethyl-1,2,3,4-tetrahydropyridine

Synonyms : NA
CAS Number : 145340-45-0
CAT Number : CP-A127016
Molecular Formula : C₁₇H₂₅NO
Molecular Weight : 259.39



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.