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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Alvimopan Impurity 1

Identification:

Chemical Name: Methyl (R)-2-benzyl-3-((3R,4R)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoate

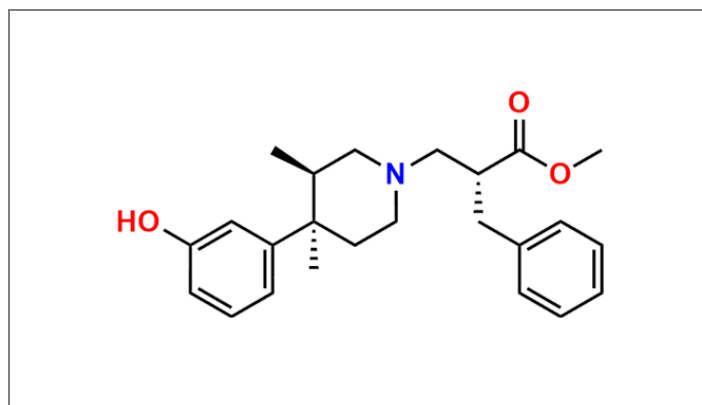
Synonyms : NA

CAS Number : 170098-41-6

CAT Number : CP-A127026

Molecular Formula : C₂₄H₃₁NO₃

Molecular Weight : 381.52



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.