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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Edoxaban Impurity I

Identification:

Chemical Name: N-(5-Chloropyridin-2-yl)-N'-[(1R,2S,4R)-4-[(dimethylamino)carbonyl]-2-[(5-methyl-4,5,6,7-tetrahydrothiazolo[5,4-c]pyridin-2-yl)carbonyl]amino]cyclohexyl]ethanediamide

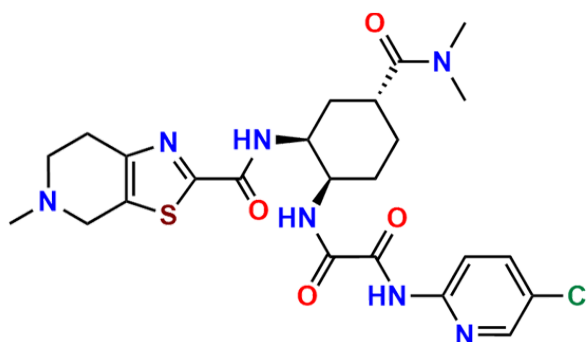
Synonyms : Ent-Edoxaban ; Edoxaban (RSR)-
Isomer

CAS Number : 1255529-23-7

CAT Number : CP-E8009

Molecular Formula : C₂₄H₃₀ClN₇O₄S

Molecular Weight : 548.06



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.