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## CERTIFICATE OF ANALYSIS

Analysis Date:

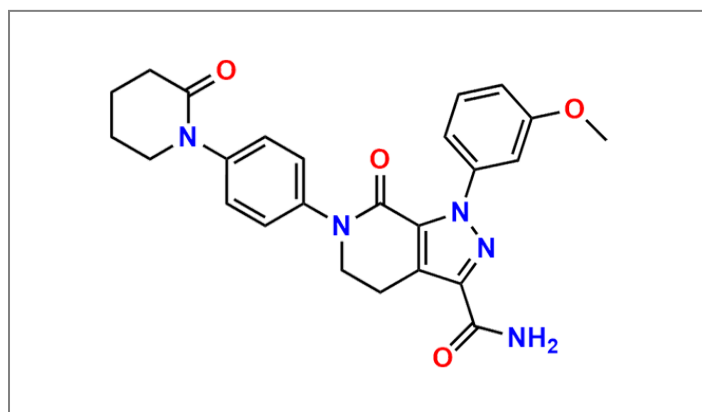
Re-test Date:

**Product Name: Apixaban Impurity 69**

### Identification:

Chemical Name: 1-(3-Methoxyphenyl)-7-oxo-6-(4-(2-oxopiperidin-1-yl)phenyl)-4,5,6,7-tetrahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxamide

Synonyms : NA  
CAS Number : 1801881-18-4  
CAT Number : CP-A3093  
Molecular Formula : C<sub>25</sub>H<sub>25</sub>N<sub>5</sub>O<sub>4</sub>  
Molecular Weight : 459.51



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

### Prepared and Reviewed By

### Approved By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.