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CERTIFICATE OF ANALYSIS

Analysis Date:

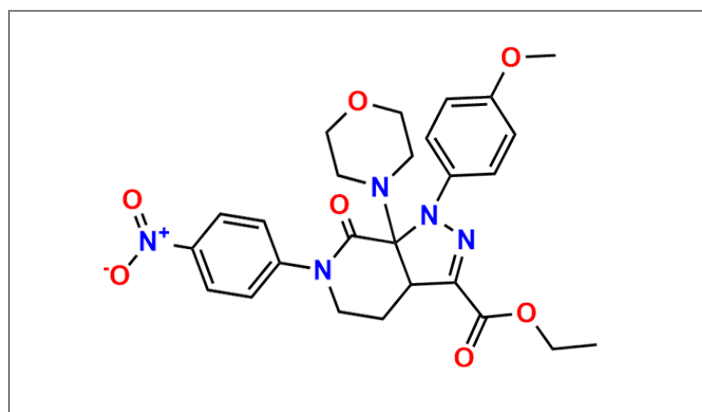
Re-test Date:

Product Name: Apixaban Impurity 78

Identification:

Chemical Name: Ethyl 1-(4-methoxyphenyl)-7a-morpholino-6-(4-nitrophenyl)-7-oxo-3a,4,5,6,7,7a-hexahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxylate

Synonyms : NA
CAS Number : 1620386-62-0
CAT Number : CP-A3099
Molecular Formula : C₂₆H₂₉N₅O₇
Molecular Weight : 523.55



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.