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CERTIFICATE OF ANALYSIS

Analysis Date:

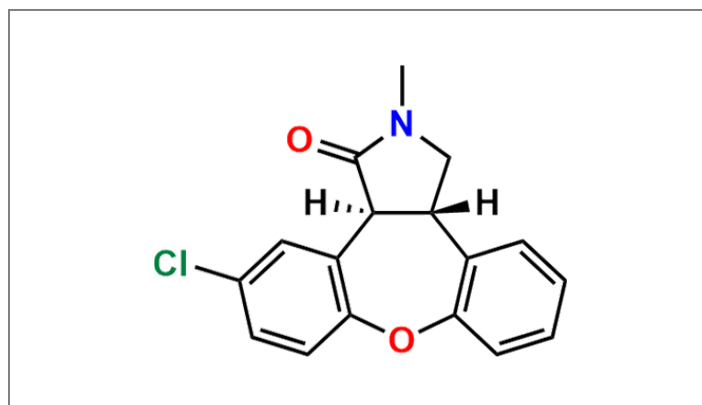
Re-test Date:

Product Name: Asenapine Impurity 1

Identification:

Chemical Name: (3aS,12bS)-11-chloro-2-methyl-2,3,3a,12b-tetrahydro-1H-dibenzo[2,3:6,7]oxepino[4,5-c]pyrrol-1-one

Synonyms : NA
CAS Number : 129385-59-7
CAT Number : CP-A78007
Molecular Formula : C₁₇H₁₄ClNO₂
Molecular Weight : 299.75



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.