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CERTIFICATE OF ANALYSIS

Analysis Date:

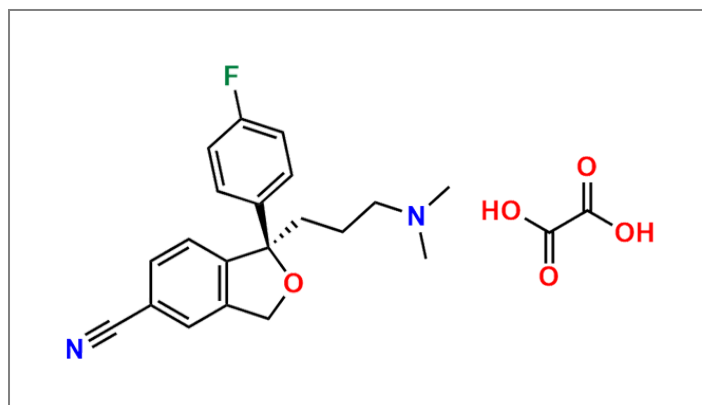
Re-test Date:

Product Name: Escitalopram EP Impurity K

Identification:

Chemical Name: (R)-(-)-1-(3-Dimethylaminopropyl)-1-(4-fluoro-phenyl)-1,3-dihydro-isobenzofuran-5-carbonitrile oxalate

Synonyms : Citalopram R-Isomer
CAS Number : 219861-53-7
CAT Number : CP-E13011
Molecular Formula : C₂₀H₂₁N₂O : C₂H₂O₄
Molecular Weight : 324.4 . 90.0



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.