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CERTIFICATE OF ANALYSIS

Analysis Date:

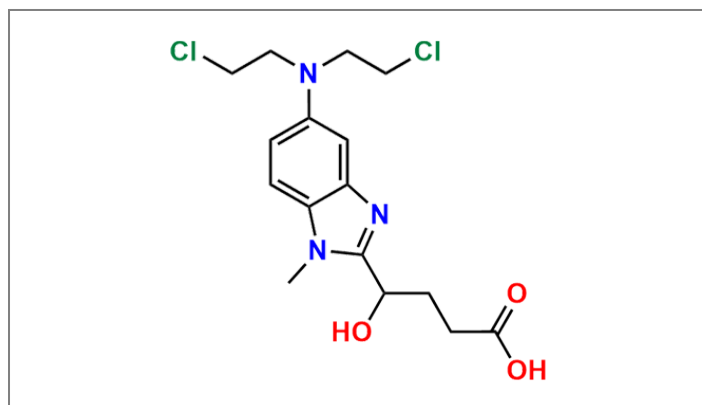
Re-test Date:

Product Name: Bendamustine Impurity 5

Identification:

Chemical Name: 4-(5-(Bis(2-chloroethyl)amino)-1-methyl-1H-benzo[d]imidazol-2-yl)-4-hydroxybutanoic acid

Synonyms : NA
CAS Number : 1138238-08-0
CAT Number : CP-B7037
Molecular Formula : C₁₆H₂₁Cl₂N₃O₃
Molecular Weight : 374.26



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.