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## CERTIFICATE OF ANALYSIS

Analysis Date: Aug 2025

Re-test Date: Jul 2028

**Product Name: Bilastine Impurity 15**

### Identification:

Chemical Name: 2-(4-(2-(4-(1H-benzo[d]imidazol-2-yl)piperidin-1-yl)ethyl)phenyl)-2-methylpropanoic acid

Synonyms : Bilastine Amine impurity

CAS Number : 2099128-83-1

CAT Number : CP-B13020

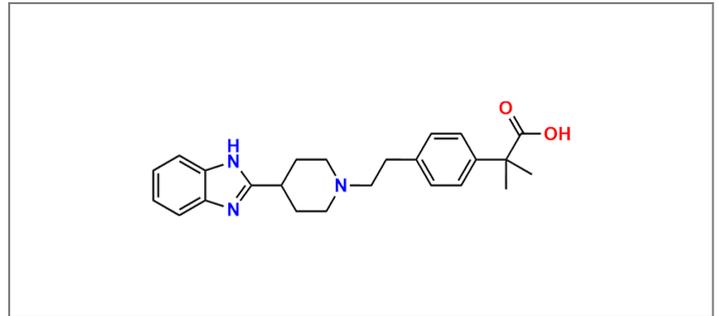
Molecular Formula : C<sub>24</sub>H<sub>29</sub>N<sub>3</sub>O<sub>2</sub>

Molecular Weight : 391.52

Batch Number : CP-26-189-F

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White to Light Brown Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	HPLC	94.88%
5)	<sup>1</sup> H NMR	Confirm to Structure
6)	<sup>13</sup> C NMR	Confirm to Structure
7)	IR	Confirm to Structure



### Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Quality Control)

### Approved By

Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.