Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

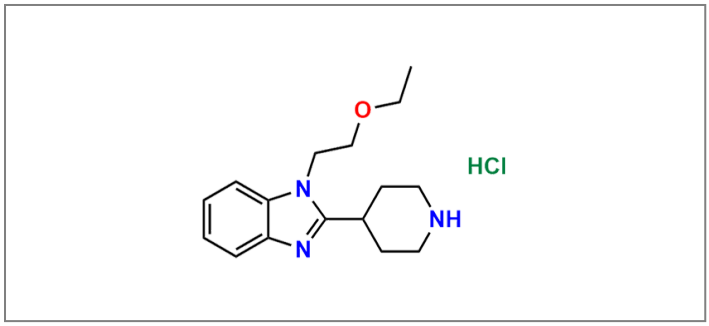
CERTIFICATE OF ANALYSIS

Analysis Date: Oct 2026 Re-test Date: Sep 2029

Product Name: Bilastine Impurity 27

Identification:

Chemical Name: 1-(2-Ethoxyethyl)-2-(piperidin-4-yl)-1H-benzo[d]imidazole hydrochloride



Synonyms	:	NA
CAS Number	:	1841081-72-8
CAT Number	:	CP-B13031
Molecular Formula	:	C16H23N3O : HCl
Molecular Weight	:	273.4 : 36.46
Batch Number	:	CP-31-93
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Pale Yellow Hygroscopic Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to Structure
4)	Purity by HPLC	98.87%
5)	1HNMR	Confirm to Structure
6)	FT-IR	Confirm to Structure
7)	Weight loss by TGA	3.711%
8)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.