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CERTIFICATE OF ANALYSIS

Analysis Date:

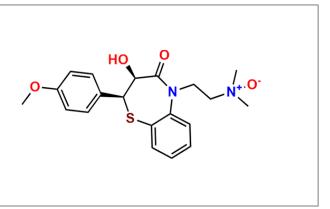
Re-test Date:

Product Name: Diltiazem N-Oxide O-Desacetyl Impurity

Identification:

Chemical Name: (2S,3S)-5-[2-(Dimethylamino)ethyl]-2-(4-methoxyphenyl)-4-oxo-2,3,4,5-tetrahydro-1,5-benzothiazepin-3-ol N-Oxide

Synonyms	: Diltiazem N-Oxide O-Desacetyl Impurity ; O-Desacetyl Diltiazem N-Oxide
CAS Number	: 122619-90-3
CAT Number	: CP-D22020
Molecular Formula	: C20H24N2O4S
Molecular Weight	: 388.5



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.