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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Fexofenadine EP Impurity D

Identification:

Chemical Name: Methyl (R)-2-(4-(1-hydroxy-4-(4-(hydroxydiphenylmethyl)piperidin-1-yl)butyl)phenyl)-2-methylpropanoate

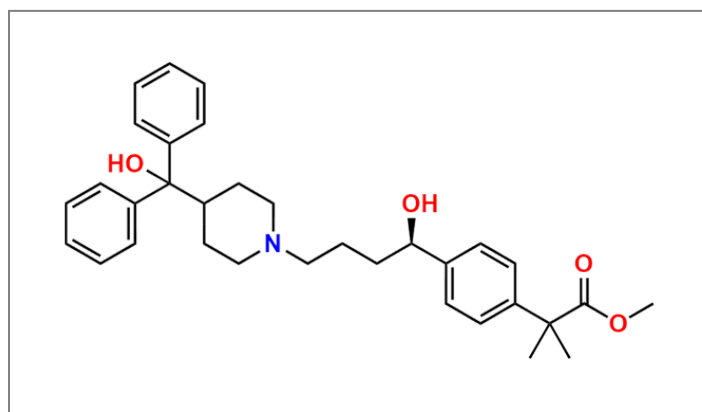
Synonyms : Fexofenadine Methyl Ester ;
Decarboxylated degradant

CAS Number : 154825-96-4

CAT Number : CP-F13004

Molecular Formula : C₃₃H₄₁NO₄

Molecular Weight : 515.68



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.