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CERTIFICATE OF ANALYSIS

Analysis Date:

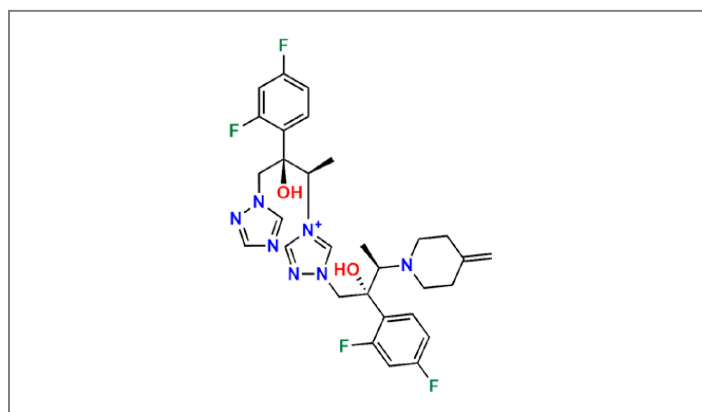
Re-test Date:

Product Name: 4-epi-Edoxaban

Identification:

Chemical Name: N1-(5-Chloropyridin-2-yl)-N2-((1S,2R,4R)-4-(dimethylcarbamoyl)-2-(5-methyl-4,5,6,7-tetrahydrothiazolo[5,4-c]pyridine-2-carboxamido)cyclohexyl)oxalamide

Synonyms : Edoxaban (SRR)-Isomer ;
CAS Number : 1255529-26-0
CAT Number : CP-E8043
Molecular Formula : C₂₄H₃₀CIN₇O₄S
Molecular Weight : 548.1



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.