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## CERTIFICATE OF ANALYSIS

Analysis Date:

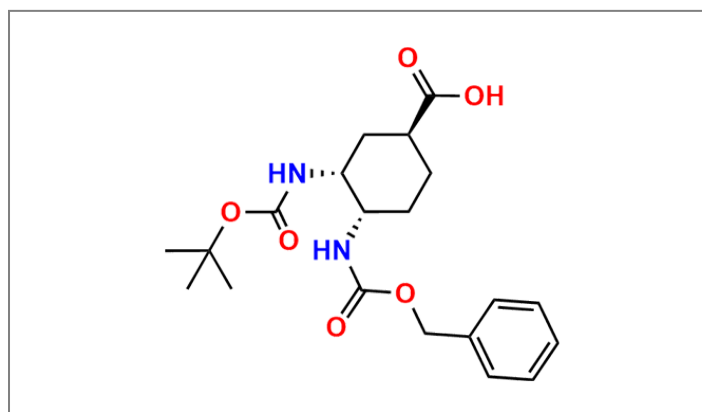
Re-test Date:

**Product Name: Edoxaban Impurity 75**

### Identification:

Chemical Name: (1S,3R,4S)-4-(((benzyloxy)carbonyl)amino)-3-((tert-butoxycarbonyl)amino)cyclohexane-1-carboxylic acid

Synonyms : NA  
CAS Number : 365998-34-1  
CAT Number : CP-E8078  
Molecular Formula : C<sub>20</sub>H<sub>28</sub>N<sub>2</sub>O<sub>6</sub>  
Molecular Weight : 392.5



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

**Prepared and Reviewed By**

**Approved By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.