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### CERTIFICATE OF ANALYSIS

Analysis Date:

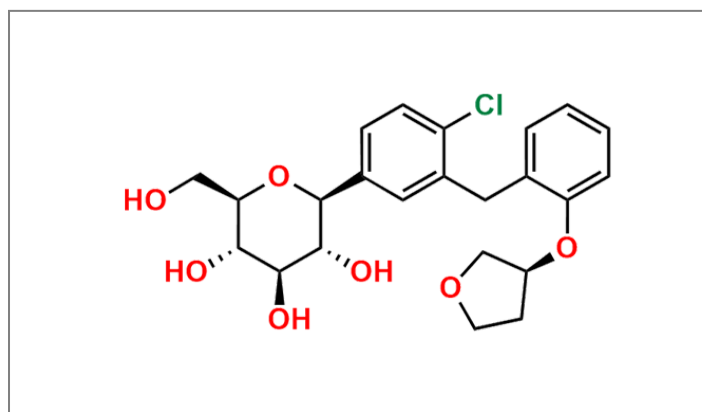
Re-test Date:

**Product Name: Empagliflozin Ortho Isomer**

#### Identification:

Chemical Name: (2S,3R,4R,5S,6R)-2-(4-Chloro-3-(2-(((S)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-3,4,5-triol

Synonyms : NA  
CAS Number : 2452301-30-1  
CAT Number : CP-E7051  
Molecular Formula : C<sub>23</sub>H<sub>27</sub>ClO<sub>7</sub>  
Molecular Weight : 450.91



#### Analytical Information:

| Sr. No. | Test           | Result                   |
|---------|----------------|--------------------------|
| 1)      | Description    | Solid                    |
| 2)      | Solubility     | Soluble in Methanol/DMSO |
| 3)      | MASS By LCMS   | Confirm to structure     |
| 4)      | Purity By HPLC | >95%                     |
| 5)      | H1NMR          | Confirm to structure     |

**Prepared and Reviewed By**

**Approved By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.