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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Emedastine EP Impurity E

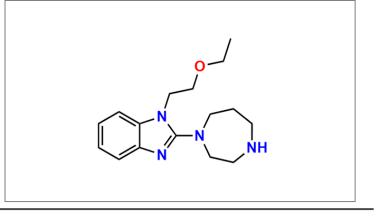
Identification:

Molecular Weight

Chemical Name: 1-(2-Ethoxyethyl)-2-(hexahydro-1H-1,4-diazepin-1-yl)-1H-benzimidazole (as per EP)

Synonyms:NACAS Number:101954-20-5CAT Number:CP-E88005Molecular Formula:C16H24N4O

: 288.4



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.