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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Fexofenadine Impurity 5

Identification:

Chemical Name: Ethyl 2-(4-(1-hydroxy-4-(4-(hydroxydiphenylmethyl)piperidin-1-yl)butyl)phenyl)-2-methylpropanoate

Synonyms:Fexofenadine P Ethyl Ester ;CAS Number:174483-06-8CAT Number:CP-F13019Molecular Formula:C34H43NO4Molecular Weight:529.72

Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Ms Priyanka Salunkhe (Manager QC Analytical)

Prepared and Reviewed By

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.