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## CERTIFICATE OF ANALYSIS

Analysis Date:

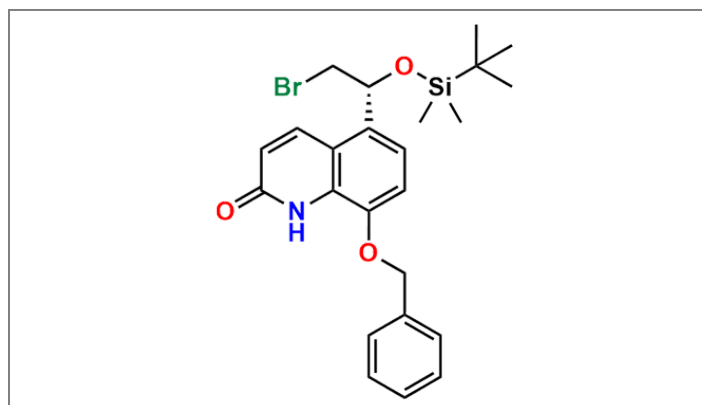
Re-test Date:

**Product Name: Indacaterol Impurity 15**

### Identification:

Chemical Name: (R)-8-(Benzyloxy)-5-(2-bromo-1-((tert-butyldimethylsilyl)oxy)ethyl)quinolin-2(1H)-one

Synonyms : NA  
CAS Number : 530084-74-3  
CAT Number : CP-I13023  
Molecular Formula : C<sub>24</sub>H<sub>30</sub>BrNO<sub>3</sub>Si  
Molecular Weight : 488.5



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.