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CERTIFICATE OF ANALYSIS

Analysis Date: Jan 2025

Re-test Date: Dec 2027

Product Name: Linagliptin impurity 15

Identification:

Chemical Name: (R)-N-(1-(7-(but-2-yn-1-yl)-3-methyl-1-((4-methylquinazolin-2-yl)methyl)-2,6-dioxo-2,3,6,7-tetrahydro-1H-purin-8-yl)piperidin-3-yl)acetamide

Synonyms : Linagliptin N-Acetyl Impurity

CAS Number : 1803079-49-3

CAT Number : CP-L1005

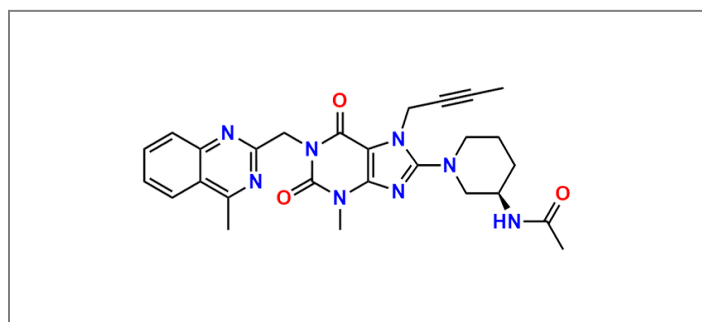
Molecular Formula : C₂₇H₃₀N₈O₃

Molecular Weight : 514.58

Batch Number : CP-LIN-15-0125

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Brown Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | 98.19% |
| 5) | H1NMR | Confirm to structure |
| 6) | 13CNMR | Confirm to Structure |
| 7) | IR | Confirm to Structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.