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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Linagliptin impurity E**

### Identification:

Chemical Name: (R)-7-(but-2-yn-1-yl)-3-methyl-1-((4-methylquinazolin-2-yl)methyl)-8-(piperidin-3-ylamino)-3,7-dihydro-1H-purine-2,6-dione

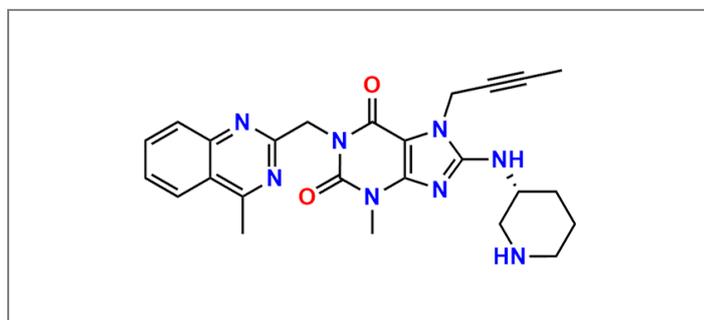
Synonyms : Linagliptin Regio Isomer

CAS Number : 1446263-38-2

CAT Number : CP-L1010

Molecular Formula : C<sub>25</sub>H<sub>28</sub>N<sub>8</sub>O<sub>2</sub>

Molecular Weight : 472.54



Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency by TGA	-



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**



Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.