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CERTIFICATE OF ANALYSIS

Analysis Date: Feb 2023

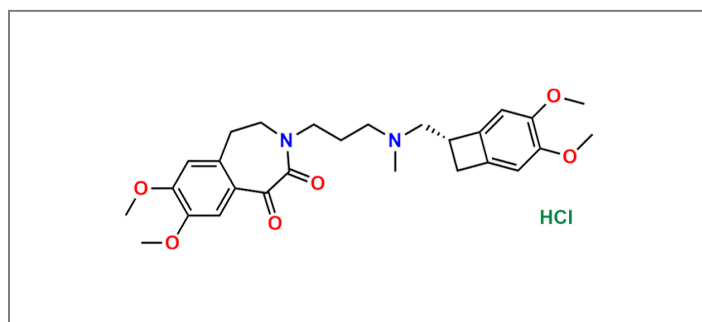
Re-test Date: Jan 2025

Product Name: 1-Oxo Ivabradine Hydrochloride

Identification:

Chemical Name: (S)-3-(3-(((3,4-Dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)(methyl)amino)propyl)-7,8-dimethoxy-4,5-dihydro-1H-benzo[d]azepine-1,2(3H)-dione hydrochloride

Synonyms : NA
CAS Number : 1616710-50-9
CAT Number : CP-I11022
Molecular Formula : C₂₇H₃₄N₂O₆ : HCl
Molecular Weight : 482.58 : 36.46
Batch Number : CHEM-IVA-OXO
Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Pale Yellow Hygroscopic Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	95.31%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.