Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

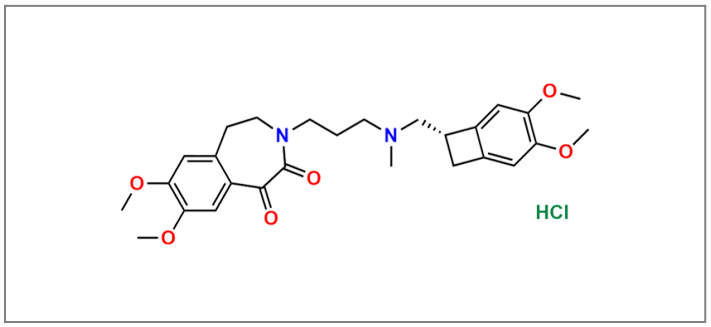
CERTIFICATE OF ANALYSIS

Analysis Date: Aug 2025 Re-test Date: Jul 2028

Product Name: 1-Oxo Ivabradine Hydrochloride

Identification:

Chemical Name: (S)-3-(3-(((3,4-Dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)(methyl)amino)propyl)-7,8-dimethoxy-4,5-dihydro-1H-benzo[d]azepine-1,2(3H)-dione hydrochloride



Synonyms	:	NA
CAS Number	:	1616710-50-9
CAT Number	:	CP-I11022
Molecular Formula	:	C27H34N2O6 : HCl
Molecular Weight	:	482.58 : 36.46
Batch Number	:	CP-35-50
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Brown Sticky Liquid
2)	Solubility	Soluble in Methanol/ DMSO
3)	Mass Spectrometry	Confirm to Structure
4)	Purity by HPLC	92.36%
5)	1HNMR	Confirm to Structure
6)	Weight loss by TGA	-
7)	Potency	-

Prepared and Reviewed By
Mr. Shubham Bondre
(Quality Control)

Approved By
Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.