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# **CERTIFICATE OF ANALYSIS**

Analysis Date:

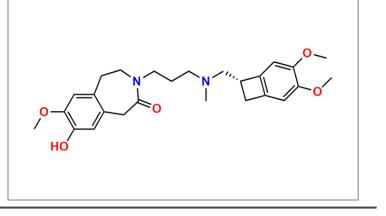
Re-test Date:

#### **Product Name: 8-Demethyl Ivabradine**

# Identification:

Chemical Name: (S)-3-(3-(((3,4-Dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)(methyl)amino)propyl)-8hydroxy-7-methoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one

Synonyms	: NA
CAS Number	: 304464-97-9
CAT Number	: CP-I11038
Molecular Formula	: C26H34N2O5
Molecular Weight	: 454.57



# **Analytical Information:**

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

**Prepared and Reviewed By** 

Ms Priyanka Salunkhe (Manager QC Analytical)

# Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.

