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CERTIFICATE OF ANALYSIS

Analysis Date:

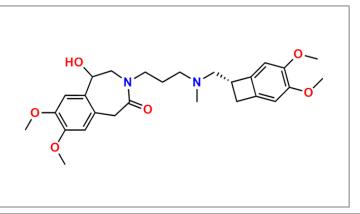
Re-test Date:

Product Name: 5-Hydroxy Ivabradine

Identification:

Chemical Name: 3-(3-((((S)-3,4-Dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)(methyl)amino)propyl)-5-hydroxy-7,8-dimethoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one

Synonyms	: NA
CAS Number	: 2253977-80-7
CAT Number	: CP-I11042
Molecular Formula	: C27H36N2O6
Molecular Weight	: 484.59



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.