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CERTIFICATE OF ANALYSIS

Analysis Date:

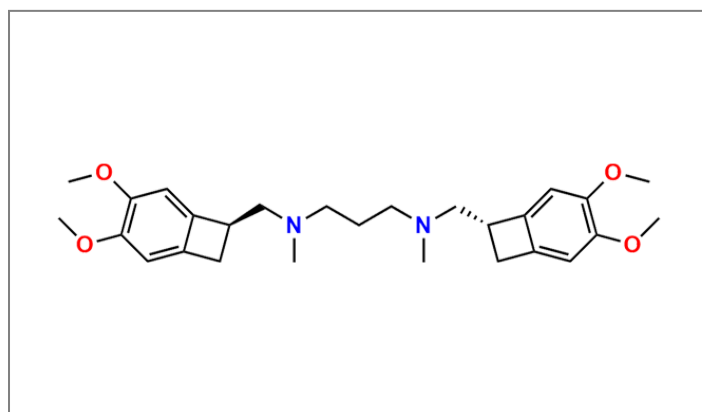
Re-test Date:

Product Name: Ivabradine Impurity 52

Identification:

Chemical Name: N1,N3-bis(((S)-3,4-dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)-N1,N3-dimethylpropane-1,3-diamine

Synonyms : NA
CAS Number : 1807811-12-6
CAT Number : CP-I11051
Molecular Formula : C₂₇H₃₈N₂O₄
Molecular Weight : 454.61



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.