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## CERTIFICATE OF ANALYSIS

Analysis Date:

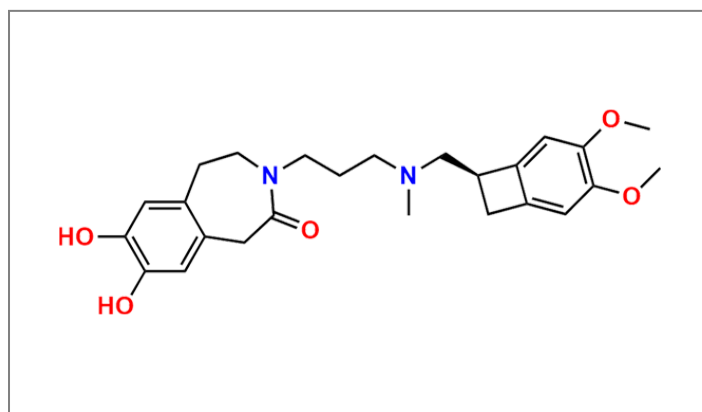
Re-test Date:

**Product Name: Ivabradine Impurity 64**

### Identification:

Chemical Name: (R)-3-(3-(((3,4-Dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)(methyl)amino)propyl)-7,8-dihydroxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one

Synonyms : NA  
CAS Number : 1276733-59-5  
CAT Number : CP-I11059  
Molecular Formula : C<sub>25</sub>H<sub>32</sub>N<sub>2</sub>O<sub>5</sub>  
Molecular Weight : 440.54



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.