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### CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Desamino-hydroxy Revefenacin**

#### Identification:

Chemical Name: 1-(4-((2-(4-((1,1'-biphenyl)-2-ylcarbamoyl)oxy)piperidin-1-yl)ethyl)(methyl)carbamoyl)benzyl)piperidine-4-carboxylic acid

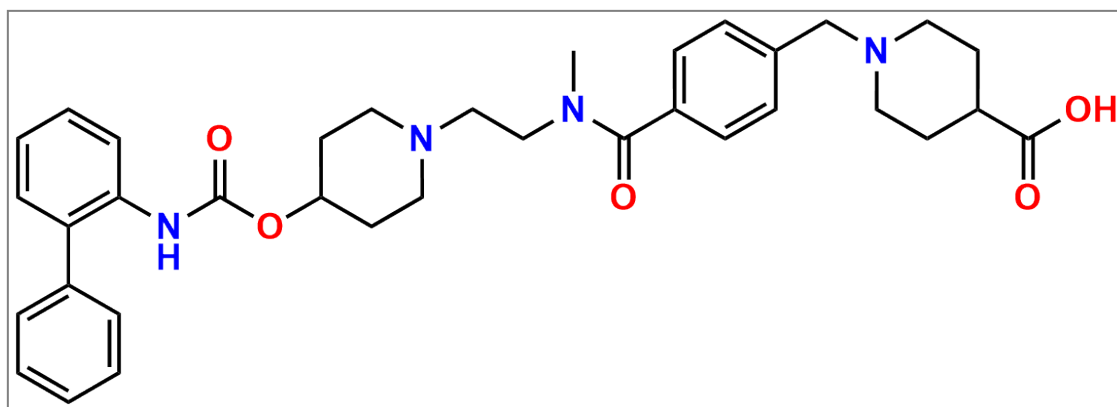
Synonyms : NA

CAS Number : 909800-36-8

CAT Number : CP-R11010

Molecular Formula : C<sub>35</sub>H<sub>42</sub>N<sub>4</sub>O<sub>5</sub>

Molecular Weight : 598.74



#### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.