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### CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Revefenacin Impurity 32**

#### Identification:

Chemical Name: 1-(2-(4-((4-Carbamoylpiperidin-1-yl)methyl)benzamido)ethyl)piperidin-4-yl [1,1'-biphenyl]-2-ylcarbamate

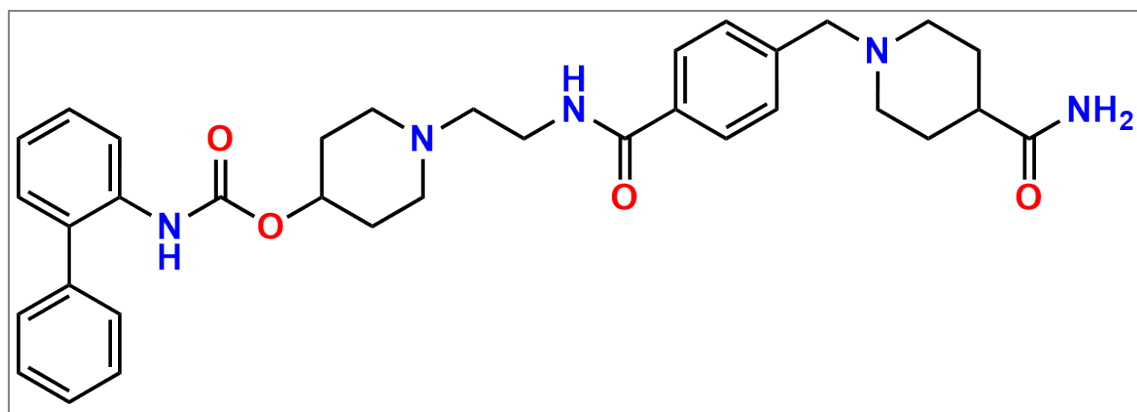
Synonyms : NA

CAS Number : 864751-29-1

CAT Number : CP-R11022

Molecular Formula : C<sub>34</sub>H<sub>41</sub>N<sub>5</sub>O<sub>4</sub>

Molecular Weight : 583.73



#### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.