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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: N-Desmethyl Nefopam Hydrochloride

Identification:

Chemical Name: 1-Phenyl-3,4,5,6-tetrahydro-1H-benzo[f][1,4]oxazocine hydrochloride

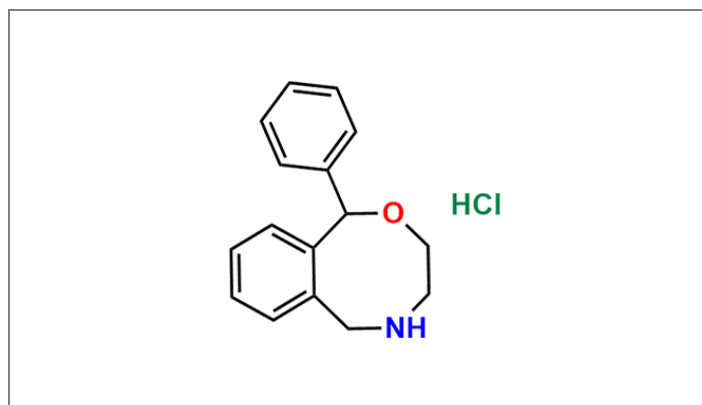
Synonyms : Nornefopam Hydrochloride

CAS Number : 147656-98-2

CAT Number : CP-N21008

Molecular Formula : C₁₆H₁₇NO : HCl

Molecular Weight : 239.32 : 36.46



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.