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## CERTIFICATE OF ANALYSIS

Analysis Date:

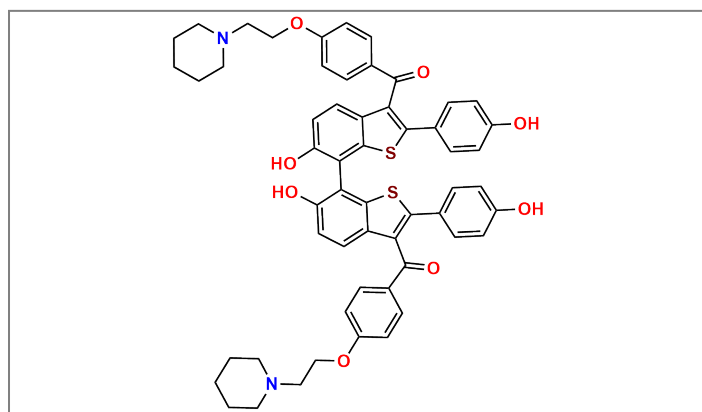
Re-test Date:

**Product Name: Raloxifene Dimer Impurity**

### Identification:

Chemical Name: [6,6'-Dihydroxy-2,2'-bis(4-hydroxyphenyl)[7,7'-bibenzo[b]thiophene]-3,3'-diyl]bis[[4-[2-(1-piperidinyl)ethoxy]phenyl]methanone

Synonyms : NA  
CAS Number : 618902-12-8  
CAT Number : CP-R2013  
Molecular Formula : C<sub>56</sub>H<sub>52</sub>N<sub>2</sub>O<sub>8</sub>S<sub>2</sub>  
Molecular Weight : 945.16



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

**Prepared and Reviewed By**

**Approved By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.