Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

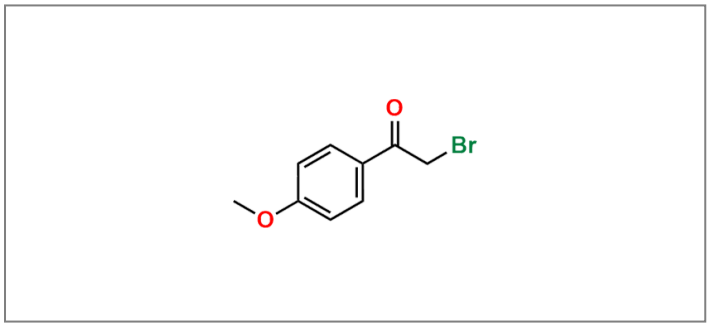
Analysis Date: Jul 2026 Re-test Date: Jun 2029

Product Name: Raloxifene Impurity 5

Identification:

Chemical Name: 2-Bromo-4’-methoxyacetophenone; 2-Bromo-1-(4-methoxyphenyl)ethanone; 2-(4-Methoxyphenyl)-2-oxoethyl bromide; 2-Bromo-1-(4-methoxyphenyl)-1-ethanone; 2-Bromo-1-[4-(methyloxy)phenyl] ethanone; 2-Bromo-p-methoxyacetophenone; 4-Methoxy-2’-bromoacetophenone; 4-Methoxyphenacyl Bromide; 4’-Methoxyphenacyl Bromide; Bromomethyl 4-Methoxyphenyl Ketone; Bromomethyl p-Anisyl Ketone; Bromomethyl p-Methoxyphenyl Ketone; NSC 129010; p-Methoxyphenacyl Bromide; α-Bromo-4’-methoxyacetophenone; α-Bromo-p-methoxyacetophenone; ω-Bromo-4’-methoxyacetophenone; ω-Bromo-p-methoxyacetophenone;

Synonyms	:	NA
CAS Number	:	2632-13-5
CAT Number	:	CP-R2018
Molecular Formula	:	C9H9BrO2
Molecular Weight	:	229.07
Batch Number	:	CP-RAL-5-0726
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White to Pale Yellow Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	99.01%
5)	1HNMR	Confirm to structure

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.