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## CERTIFICATE OF ANALYSIS

Analysis Date:

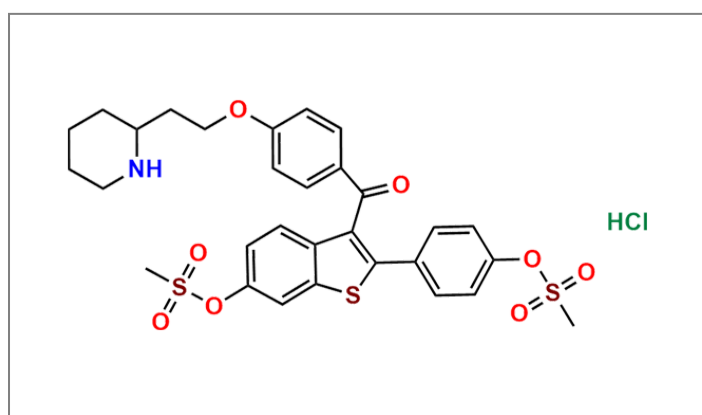
Re-test Date:

**Product Name: Raloxifene Impurity 21**

### Identification:

Chemical Name: 4-(6-((methylsulfonyl)oxy)-3-(4-(2-(piperidin-2-yl)ethoxy)benzoyl)benzo[b]thiophen-2-yl)phenyl methanesulfonate hydrochloride

Synonyms : NA  
CAS Number : 1357307-20-0  
CAT Number : CP-R2032  
Molecular Formula : C<sub>30</sub>H<sub>31</sub>NO<sub>8</sub>S<sub>3</sub> : HCl  
Molecular Weight : 629.76 : 36.46



### Analytical Information:

| Sr. No. | Test           | Result                   |
|---------|----------------|--------------------------|
| 1)      | Description    | Solid                    |
| 2)      | Solubility     | Soluble in Methanol/DMSO |
| 3)      | MASS By LCMS   | Confirm to structure     |
| 4)      | Purity By HPLC | >95%                     |
| 5)      | H1NMR          | Confirm to structure     |



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.