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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Venlafaxine EP Impurity G

Identification:

Chemical Name: 1-[2-Dimethylamino-1-(4-methoxyphenyl) ethyl] cyclohexane HCl

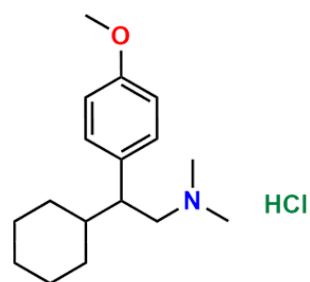
Synonyms : Deshydroxy Venlafaxine
Hydrochloride

CAS Number : 2108968-20-1

CAT Number : CP-V2007

Molecular Formula : C₁₇H₂₇NO : HCl

Molecular Weight : 261.41 : 36.5



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.