Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

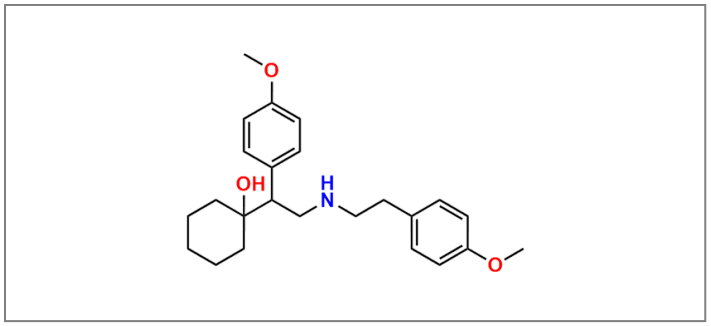
Analysis Date: Jun 2026 Re-test Date: May 2029

Product Name: Venlafaxine EP Impurity H

Identification:

Chemical Name: 1-[(1RS)-1-(4-methoxyphenyl)-2-[[2-(4-methoxyphenyl)ethyl]amino]ethyl]cyclohexanol (as per EP)

Synonyms	:	Desvenlafaxine Methoxyphenethyl Analog (USP)
CAS Number	:	1329795-88-1
CAT Number	:	CP-V2008
Molecular Formula	:	C24H33NO3
Molecular Weight	:	383.53
Batch Number	:	CP-35-320
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Slightly Hygroscopic Off White to Pale Yellow Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	96.74%
5)	1HNMR	Confirm to structure

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.