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### CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Levocarnitine EP Impurity B**

#### Identification:

Chemical Name: (1R,3SR)-1,2,2-trimethylcyclopentane-1,3-dicarboxylic acid

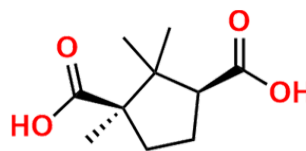
Synonyms : Camphoric acid

CAS Number : 306279-95-8

CAT Number : CP-L33002

Molecular Formula : C<sub>10</sub>H<sub>16</sub>O<sub>4</sub>

Molecular Weight : 200.2



#### Analytical Information:

| Sr. No. | Test           | Result                   |
|---------|----------------|--------------------------|
| 1)      | Description    | Solid                    |
| 2)      | Solubility     | Soluble in Methanol/DMSO |
| 3)      | MASS By LCMS   | Confirm to structure     |
| 4)      | Purity By HPLC | >95%                     |
| 5)      | H1NMR          | Confirm to structure     |



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.