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CERTIFICATE OF ANALYSIS

Analysis Date: Jan 2025

Re-test Date: Dec 2027

Product Name: Aminoquat Impurity of Colesevelam

Identification:

Chemical Name: 6-Amino-N,N,N-trimethylhexan-1-aminium bromide hydrobromide

Synonyms : NA

CAS Number : 33968-67-1

CAT Number : CP-C34001

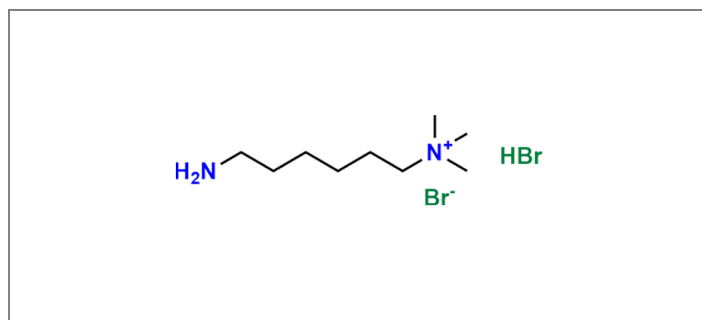
Molecular Formula : C₉H₂₃N₂ : HBr : Br

Molecular Weight : 159.3 : 80.9 : 79.9

Batch Number : CHEM-AMINOQUAT-01

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White to Off white highly hygroscopic solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	95.29%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure
7)	IR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.