

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2024

Re-test Date: May 2027

Product Name: Olanzapine EP Impurity D

Identification:

Chemical Name: 1-Methyl-4-(2-methyl-10H-thieno[2,3-b][1,5]benzodiazepin-4-yl)piperazin-1-oxide (as per EP)

Synonyms : Olanzapine-N-oxide ; Olanzapine
USP Related Compound C

CAS Number : 174794-02-6

CAT Number : CP-O1004

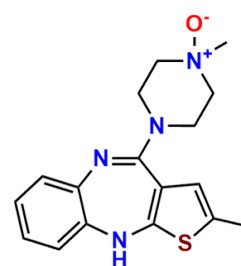
Molecular Formula : C₁₇H₂₀N₄O₂S

Molecular Weight : 328.43

Batch Number : CP-OLA-D-0624

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Off White Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | 99.88% |
| 5) | H1NMR | Confirm to structure |
| 6) | 13CNMR | Confirm to Structure |
| 7) | IR | Confirm to Structure |



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.