

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Feb 2026

Re-test Date: Jan 2029

Product Name: Olanzapine EP Impurity D

Identification:

Chemical Name: 1-Methyl-4-(2-methyl-10H-thieno[2,3-b][1,5]benzodiazepin-4-yl)piperazin-1-oxide (as per EP)

Synonyms : Olanzapine-N-oxide ; Olanzapine
USP Related Compound C

CAS Number : 174794-02-6

CAT Number : CP-O1004

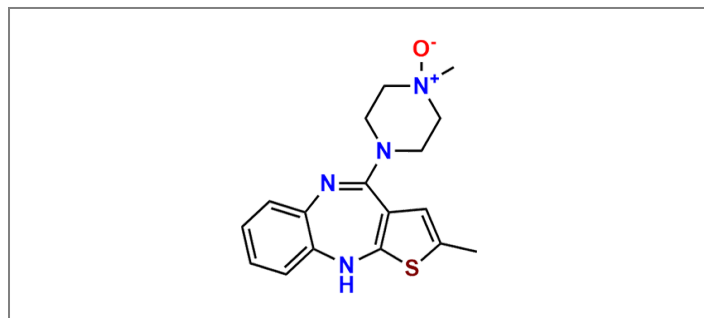
Molecular Formula : C₁₇H₂₀N₄O₂S

Molecular Weight : 328.43

Batch Number : CP-35-268

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Pale Yellow Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	96.80%
5)	¹ HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency by TGA	-

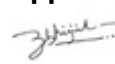


Prepared and Reviewed By



Mr. Shubham Bondre
(Quality Control)

Approved By



Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.