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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Oseltamivir Impurity 23**

### Identification:

Chemical Name: Ethyl (3S,4S,5R)-4-acetamido-5-amino-3-(1-ethylpropoxy)-cyclohex-1-ene-1-carboxylate

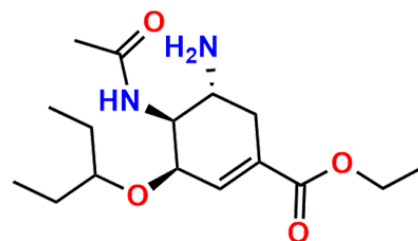
Synonyms : NA

CAS Number : 1035895-88-5

CAT Number : CP-O3029

Molecular Formula : C<sub>16</sub>H<sub>28</sub>N<sub>2</sub>O<sub>4</sub>

Molecular Weight : 312.41



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.