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CERTIFICATE OF ANALYSIS

Analysis Date: Apr 2024

Re-test Date: Mar 2027

Product Name: Olapatadine EP Impurity C

Identification:

Chemical Name: 2-(11-oxo-6,11-dihydrodibenzo[b,e]oxepin-2-yl)acetic acid

Synonyms : Olapatadine USP Related
Compound C ; Isoxepac

CAS Number : 55453-87-7

CAT Number : CP-O8003

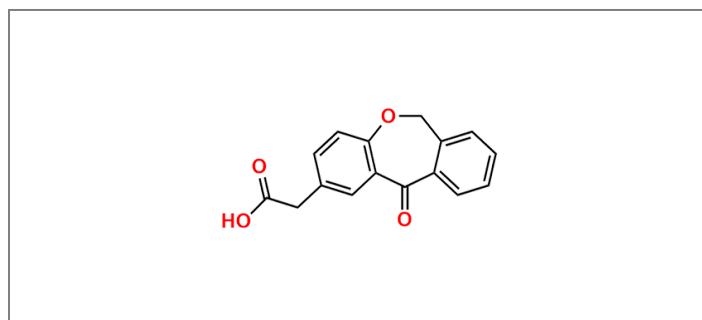
Molecular Formula : C₁₆H₁₂O₄

Molecular Weight : 268.26

Batch Number : CHEM-OLO-C

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is
mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White to Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	99.35%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.