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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Rivastigmine Impurity 11

Identification:

Chemical Name: 4-Nitrophenyl ethyl(methyl)carbamate

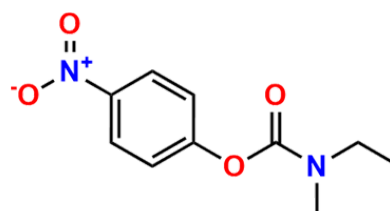
Synonyms: : NA

CAS Number: : 90870-20-5

CAT Number: : CP-R27046

Molecular Formula: : C₁₀H₁₂N₂O₄

Molecular Weight: : 224.2



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	1H NMR	Confirm to structure
6)	IR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)