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## CERTIFICATE OF ANALYSIS

Analysis Date: Nov 2022

Re-test Date: Oct 2025

**Product Name: Pemetrexed Impurity 37**

### Identification:

Chemical Name: Diethyl ((S)-4-amino-5-ethoxy-5-oxopentanoyl)-L-glutamate

Synonyms : NA

CAS Number : 884381-72-0

CAT Number : CP-P16006

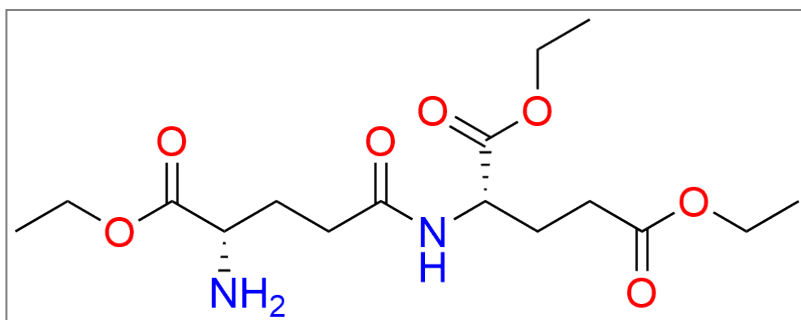
Molecular Formula : C16H28N2O7

Molecular Weight : 360.41

Batch Number : CHEM-ACI-FI

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Brown Liquid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	93.25%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.