



Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email-<u>info@chemicea.com</u> Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date:		Re-test Date:		
Product Name: N-Nitroso N-Desmethyl Tramadol EP Impurity E				
Identification:				
Chemical Name: N-Me	ethyl-N-((2-oxocyclohexyl)methyl)nitrous	amide		
Synonyms:	: N-Nitroso N-DesmethylTramadol USP Related Compound B			
CAS Number:	: NA	\frown		
CAT Number:	: CP-T28013			
Molecular Formula:	: C8H14N2O2	\downarrow		
Molecular Weight:	: 170.2	Ö ∕ ^Ń 、 _N ≠O		

Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	1H NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

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Ms Rohini Gagare (QA Head)