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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Rivaroxaban Impurity 91**

### Identification:

Chemical Name: (R)-4-(4-(5-(Chloromethyl)-2-oxooxazolidin-3-yl)phenyl)morpholin-3-one

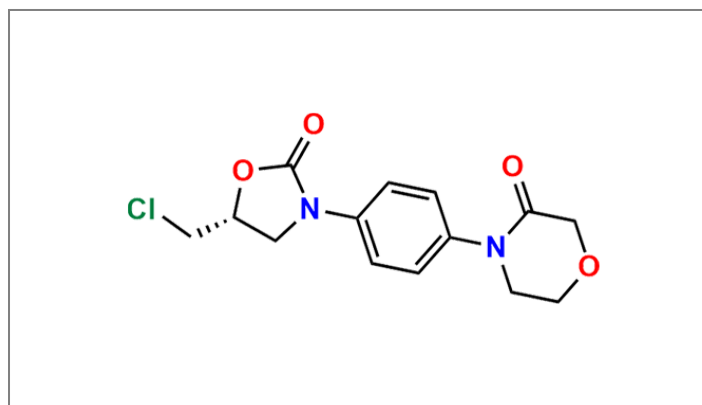
Synonyms : NA

CAS Number : 1252018-28-2

CAT Number : CP-R17127

Molecular Formula : C<sub>14</sub>H<sub>15</sub>ClN<sub>2</sub>O<sub>4</sub>

Molecular Weight : 310.7



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.